



# Virent is Replacing Crude Oil.

## CAAFI SOAP- Jet Webinar

March 21, 2014



# Agenda

- Introduction
- Feedstock
- Conversion Technology
- Jet Fuel Quality/Testing
- Questions



# Presenters



- **Randy Cortright, PhD**
  - Chief Technology Officer and Founder



- **Brice Dally**
  - Senior Process Development Engineer



- **Kevin Kenney**
  - Director Biomass Feedstock National User Facility



- **David Thompson, PhD**
  - Biochemical Engineer, Renewable Resources  
Distinguished Staff Engineer



- **Cynthia Ginestra, PhD**
  - Aviation Fuels Research Engineer



# Introduction



# Virent at a Glance

The global leader in catalytic biorefinery research, development, and commercialization

## Employees



75+ Employees

## Partners & Investors

**Cargill**



*The Coca-Cola Company*

**HONDA**  
The Power of Dreams

## Technology



Converting plant-based feedstocks  
to fuels and chemicals

## Infrastructure

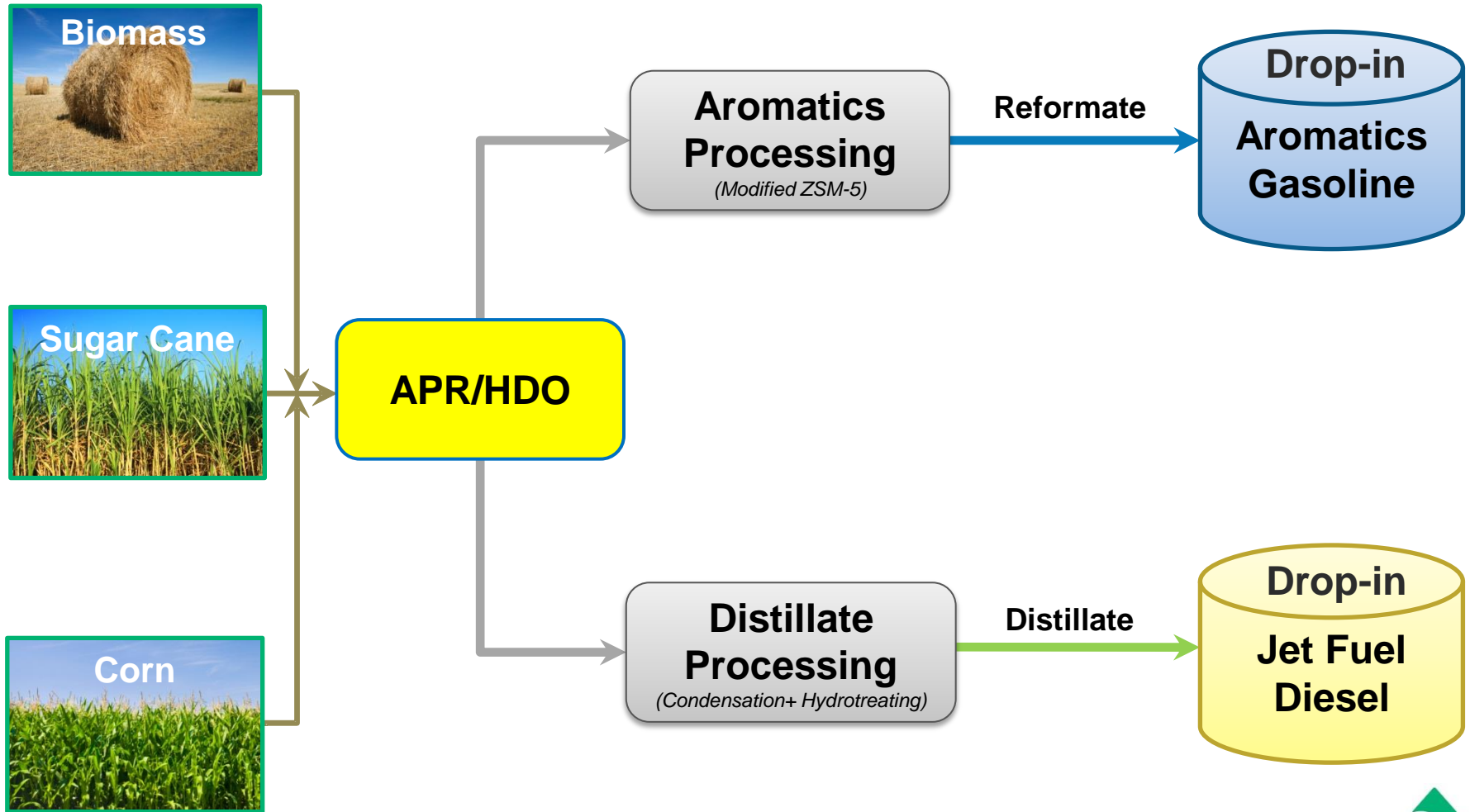


25x Development Pilot Plants  
2x Process Plants

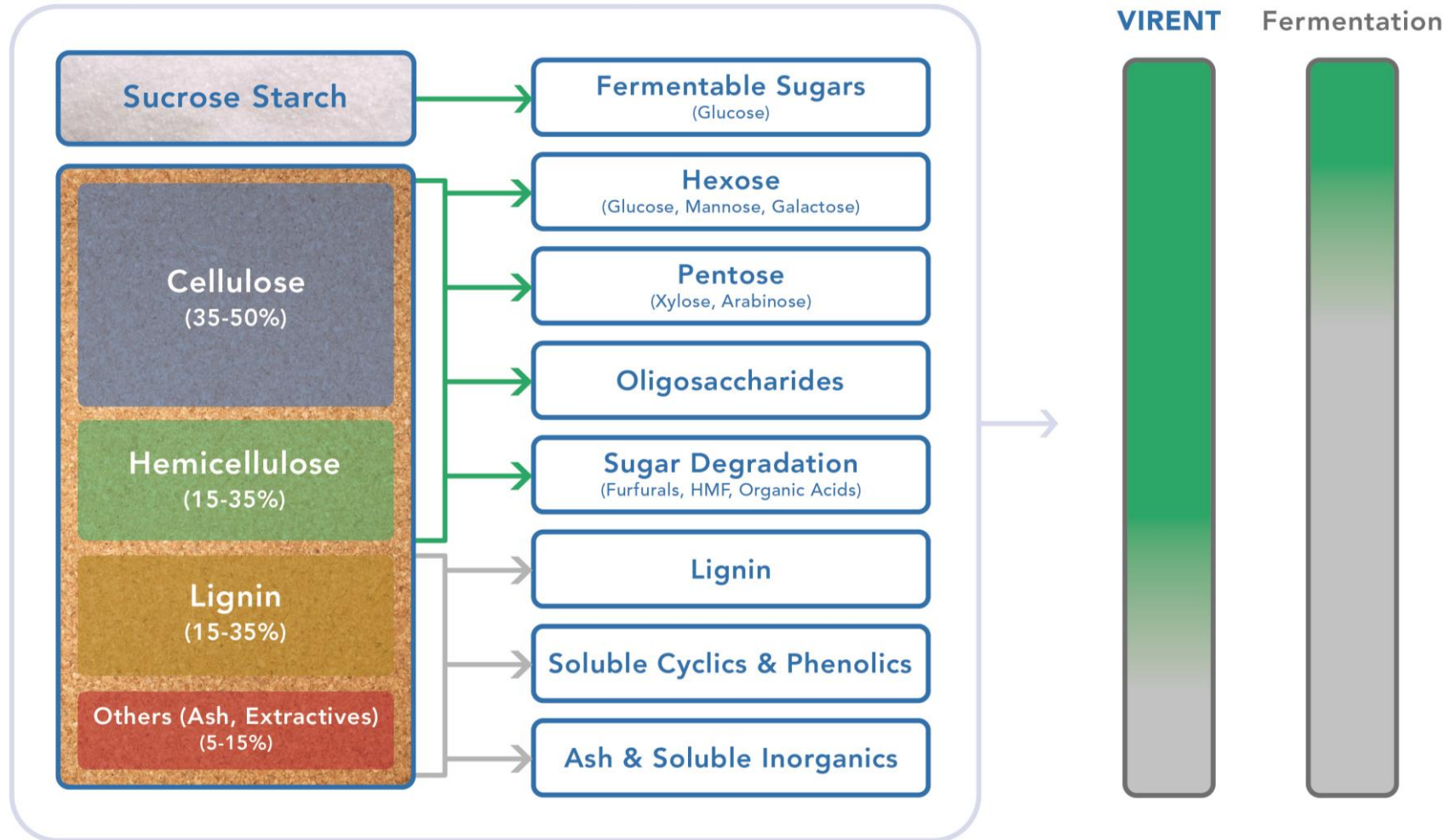


# The BioForming<sup>®</sup> Concept

*Biobased feedstocks to direct replacement products*



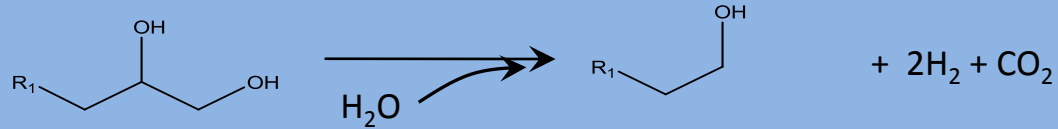
# BioForming® Feedstock Advantage



# APR/HDO Reaction Pathways

## Option 1 : APR (In-Situ H2 Production)

Aqueous Phase Reforming



Hydrodeoxygenation

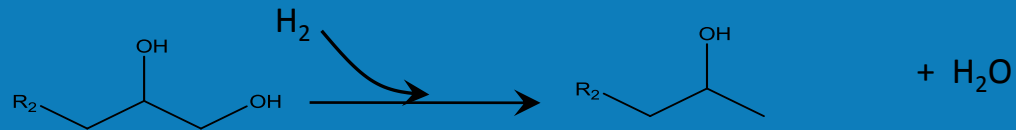


## Option 2 : HDO (Ex-Situ H2 Production)

External Hydrogen

H<sub>2</sub> (Steam Reforming)

Hydrodeoxygenation

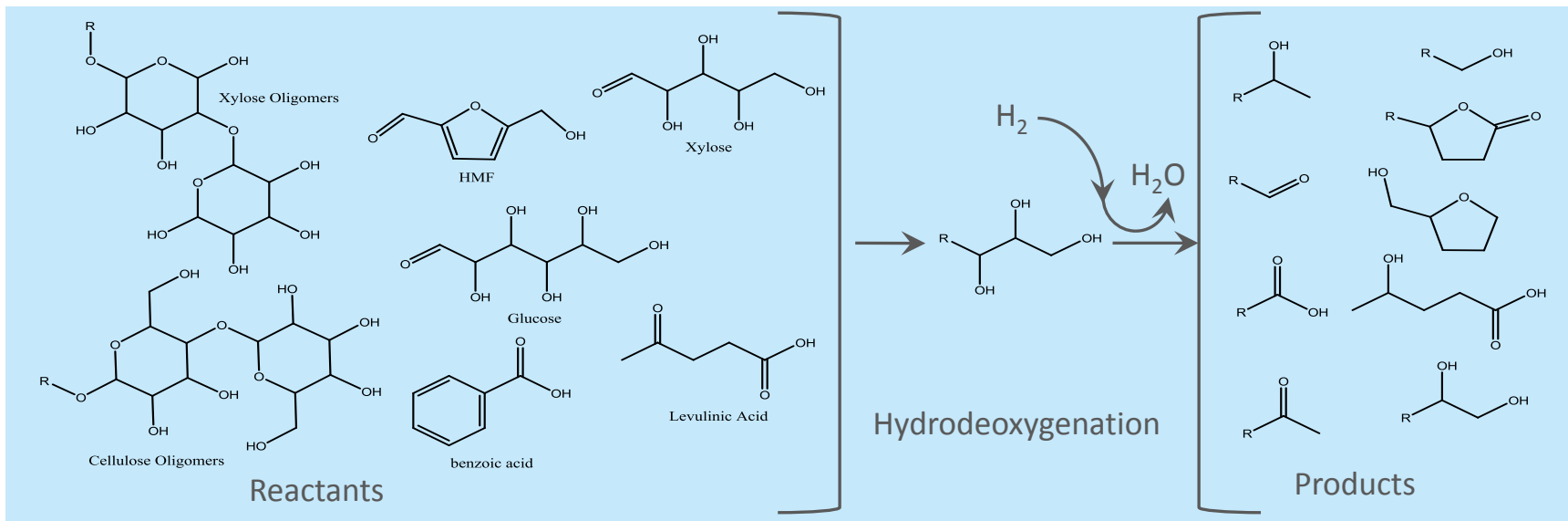


- Decision for APR vs. HDO based on relative cost of carbohydrate feedstock vs. NG
- HDO is currently preferred- cheap NG, improved yield- no loss of carbon to CO<sub>2</sub>





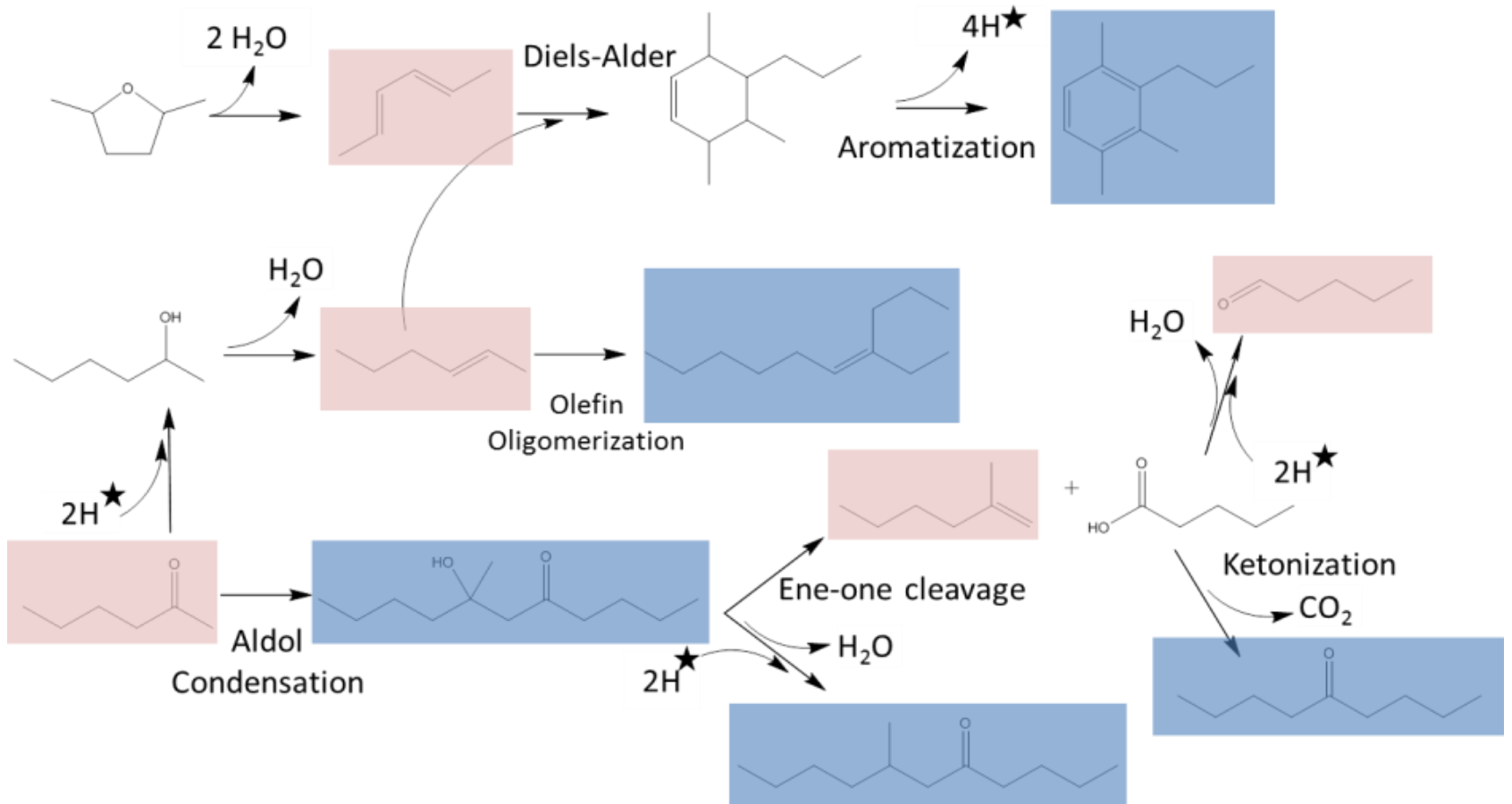
# APR/HDO Reaction Pathways



- Many types of feeds can be used
- Examples : Corn syrup, Sucrose, Sugar Alcohols, Biomass Hydrolyzate
- Diverse mixture of components produced
- Examples : Alcohols, Ketones, Cyclic Ethers, Diols
- Intermediates can be tuned to achieve different final product goals



# Condensation Reaction Pathways



# DOE CHASE Bio-Oil Award

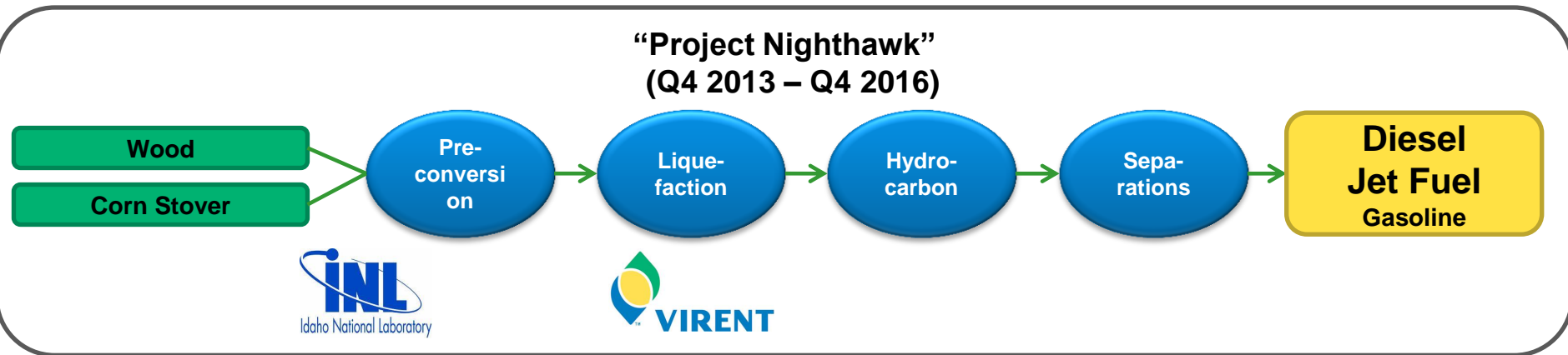


**CHASE = Carbon, Hydrogen, and Separation Efficiencies**

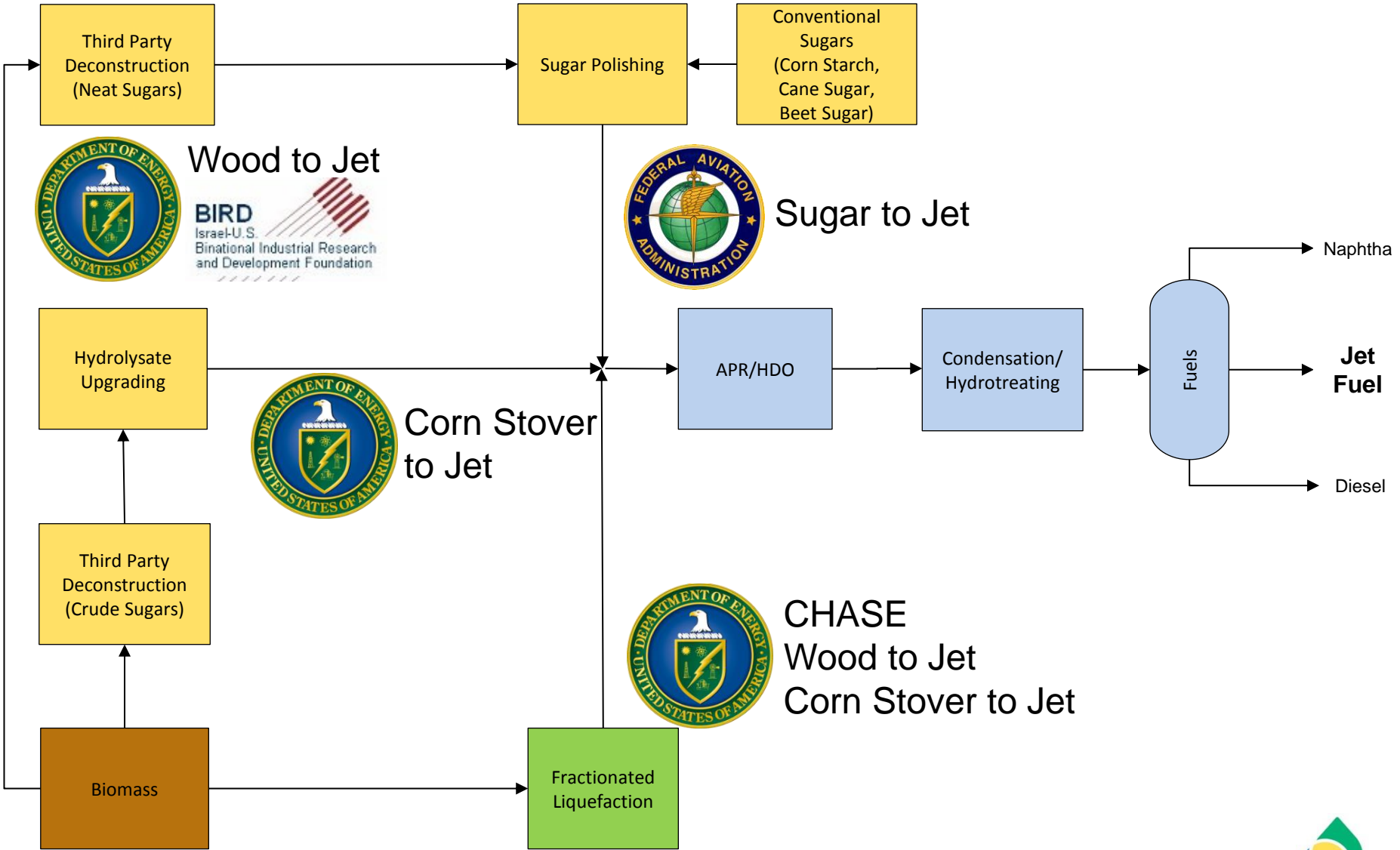
**Project Title: Fractional Multistage Hydrothermal Liquefaction of Biomass and Catalytic Conversion into Hydrocarbons (DE-EE0006286)**

**Objectives:** Virent intends to develop an improved multistage process for the hydrothermal liquefaction (HTL) of biomass to serve as a new front-end, deconstruction process ideally suited to feed Virent's well-proven catalytic technology, which is already being scaled up. This process will produce water soluble, partially de-oxygenated intermediates that are ideally suited for catalytic finishing to fungible distillate hydrocarbons. Virent will utilize two high impact feedstocks; debarked loblolly pine and corn stover.

**Innovation:** Novel multistage hydrothermal fractionation and separation process, which improves overall carbon conversion and can be combined with Virent's catalytic BioForming technology platform to produce distillate fuels.



# Virent's Biomass to Jet Platform



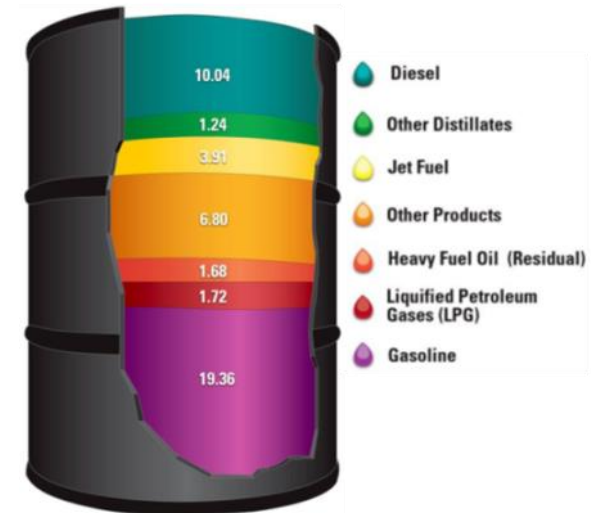
# Feedstock



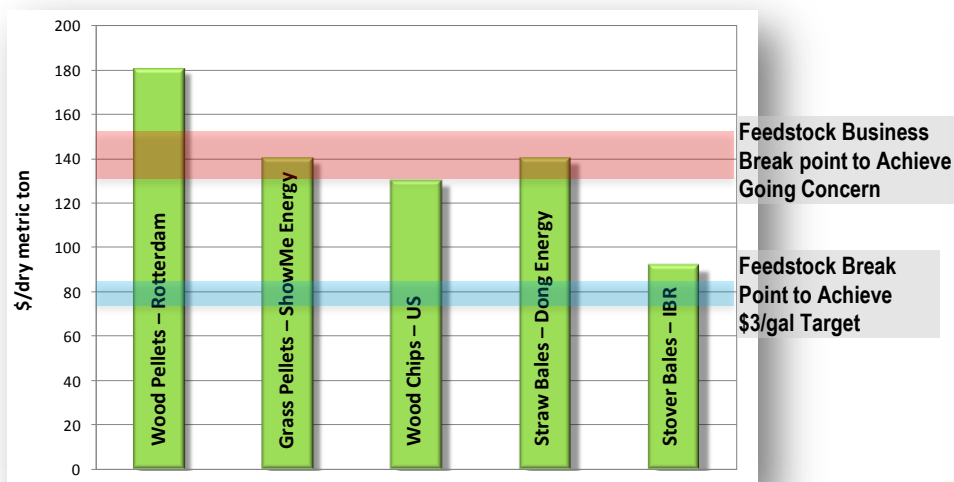
- Replacing the whole barrel
  - US spends \$1billion/day on oil imports
  - Reducing dependence on oil requires replacing the whole barrel
  - Climate change mitigation by replacing fossil fuels
- Feedstock costs represent up to one-third current biofuel production costs

## Products Made from a Barrel of Crude Oil (Gallons)

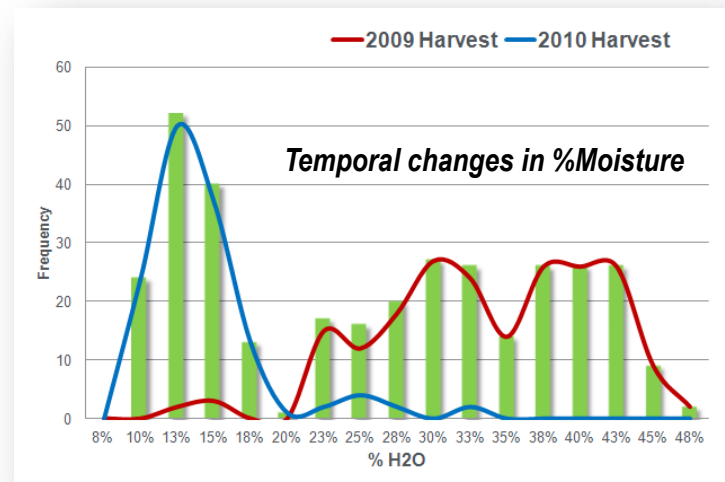
(2009)



## Feedstock Cost Challenge



## Feedstock Quality Challenge



# Hydrocarbon Pathways

## FEEDSTOCKS

## CHARACTERIZATION

## PREPROCESSING

## CONVERSION PATHWAYS

## CONVERSION INTERMEDIATES

## PRODUCTS

### Terrestrial

- Ag Residues
- Pulpwood
- Forest Residues
- Dedicated Energy Crops

### Algal

- Monocultures
- Polycultures

### Municipal Solid Waste

- Construction & Demolition Waste
- Yard Waste
- Food Waste
- Paper/ Cardboard

Composition

Energy Content

Moisture

Ash/Elemental Species

Particle Size

Contaminants

Performance Screening

Drying

Size Reduction

Separations

Ash Reduction

Blending

Bio. Fermentation of Sugars

Catalytic Upgrading of Sugars

Fast Pyrolysis

In-Situ Catalytic Fast Pyrolysis

Ex-Situ Catalytic Fast Pyrolysis

Syngas Upgrading

Algal Lipid Upgrading

Whole Algae Hydro. Liquefaction

Syngas

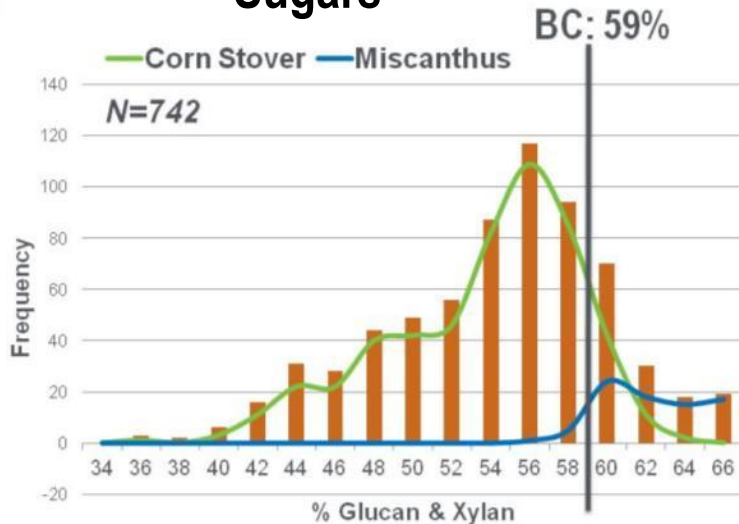
Bio-Oil

Hydrocarbon Biofuels (gas, diesel, jet)

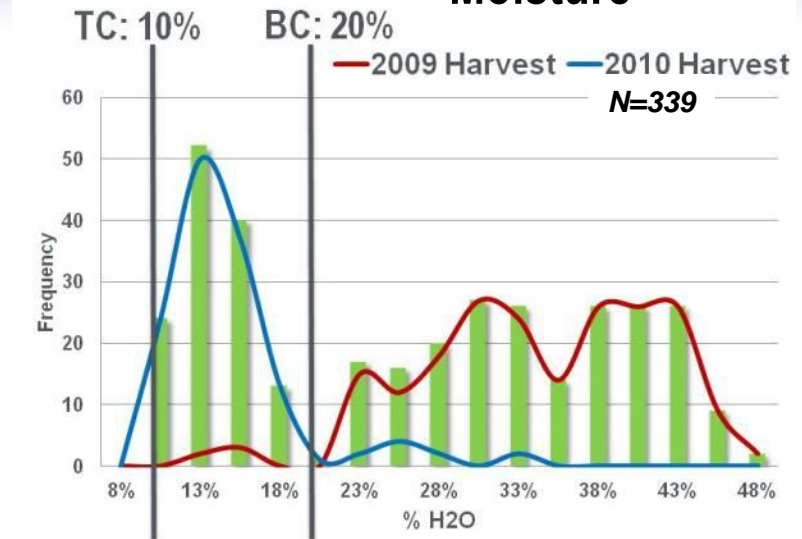
Co-products

# Feedstock Quality Challenge

## Sugars

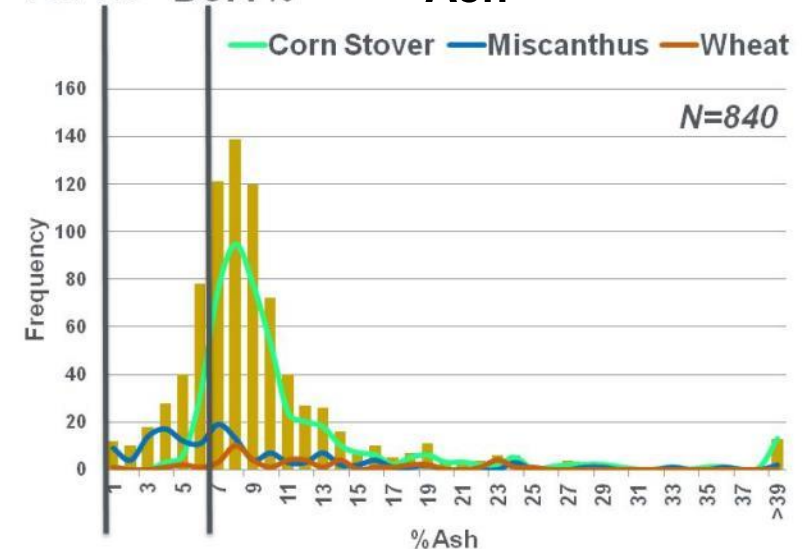


## Moisture



- Conversion specs shown (vertical lines) represent DOE biochem (BC) and thermochem (TC) pathway quality specs
- Distributions represent variability in biomass properties relative to spec
- Distributions likely greater if broader range of resources are considered
- Illustrates challenge associated with diversity

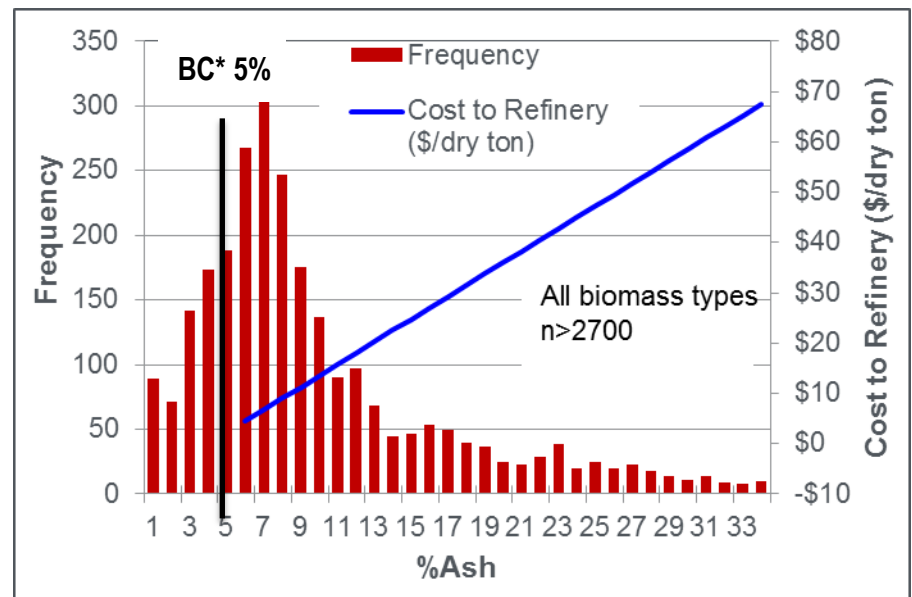
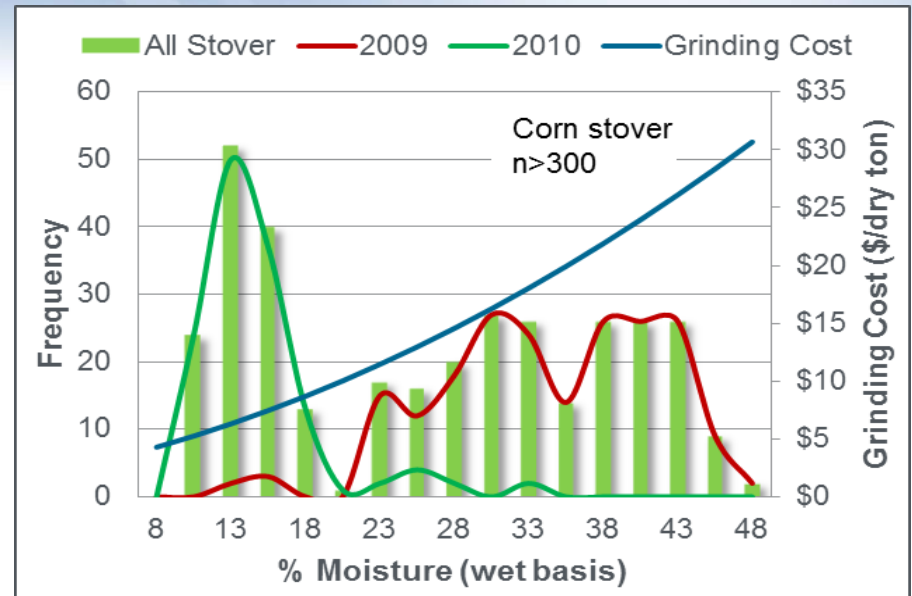
## Ash



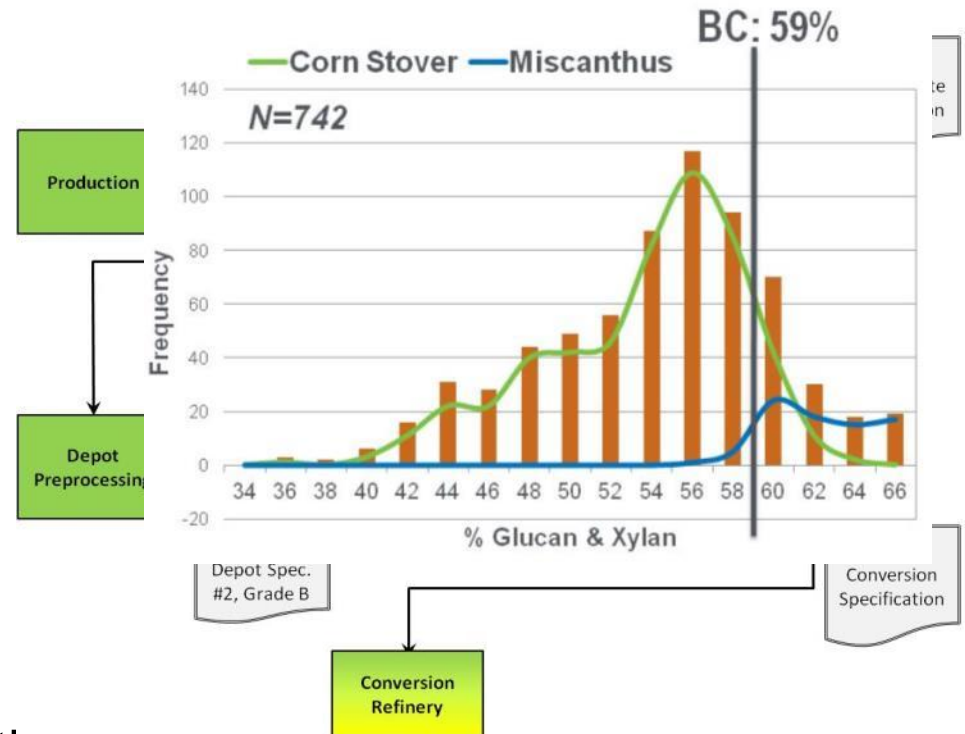


# Impact of Variability

- Challenge: Understanding impacts of variability
  - Supply chain logistics
  - Biomass preprocessing
  - Conversion performance
- Our Approach
  - Logistics modeling & sensitivity analysis
  - Preprocessing R&D
  - Conversion performance screening



- Challenge: Understanding sources of variability
  - Genetic
    - Feedstock type, variety
  - Environmental
    - Soil type
    - Weather
    - Agronomic practices
  - Annual
  - Supply Chain Practices
- Our Approach
  - Biomass Feedstock Library: database consisting of more than 60,000 samples (and growing)
  - INL biomass field research



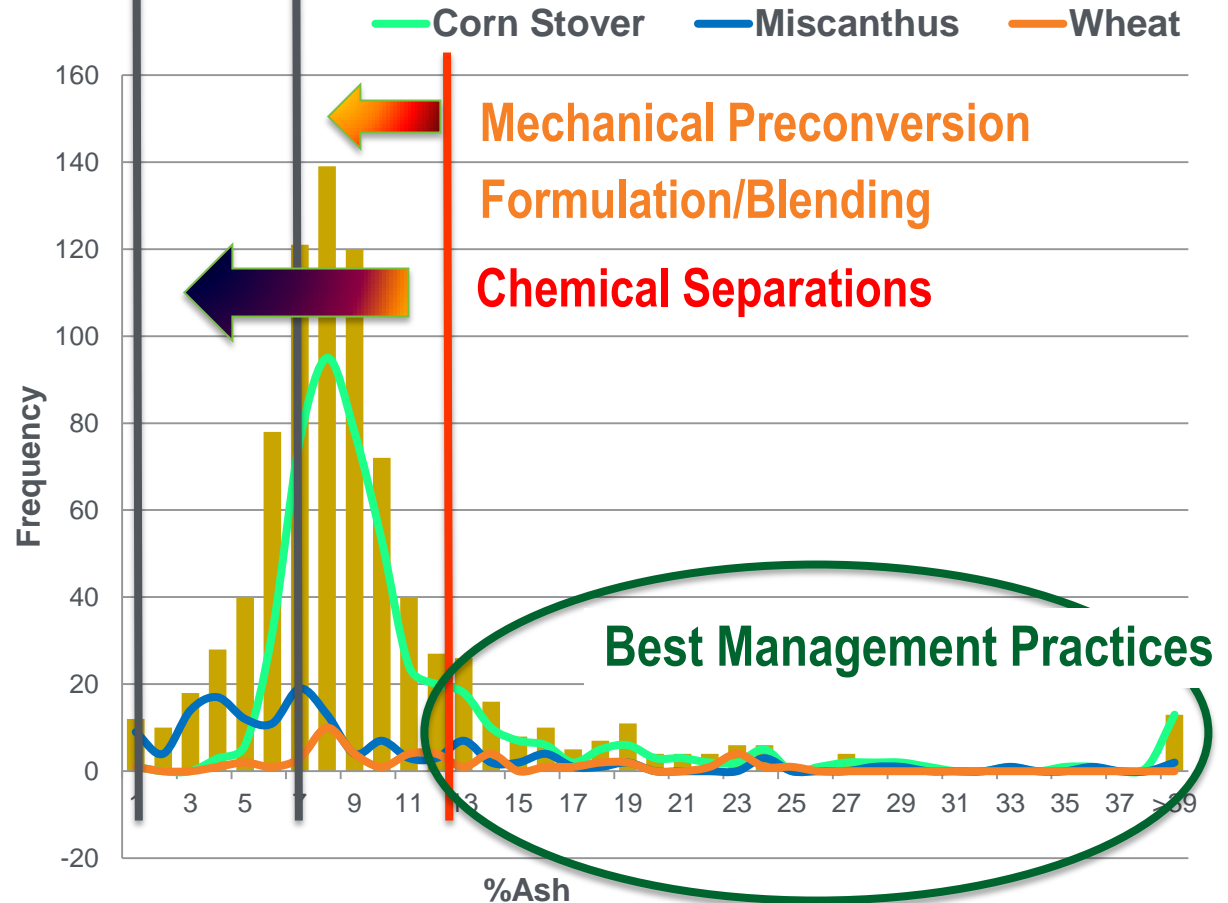
# Solutions to Variability

- Challenge: Developing cost effective solutions to variability
- Our Approach: a graded approach
  - Best Management Practices
  - Preprocessing Technology R&D

ThermoChem Spec: 1%

## Example: Ash Content

BioChem Spec: 7%



## Examples of Ash Reduction to Meet Specifications

- Mechanical separations
  - Screening to separate rocks and soil from biomass
  - Classification by density or color to separate plant tissue fractions
  - Fractional milling to separate size fractions with higher ash
  - Triboelectrostatic separation of finely ground biomass to reduce silica
- Chemical separations
  - Simple washing to remove soil
  - Leaching with water/acid to remove alkali metals/alkaline earth metals
  - Limited structural disruption with hot water or acid to remove cell-bound nitrogen and sulfur
  - Dissolution of silica with alkali
- Formulation strategies
  - Blending the same feedstock from different sources/harvest methods
  - Blending different feedstocks of varying qualities

## INL Ash Reduction in Support of Nighthawk

- Nighthawk approach to biomass conversion
  - Fractionate biomass into its individual polymers using various chemistries
  - Utilize fraction-specific reaction conditions and catalysts to convert each fraction to hydrocarbon fuels and chemical intermediates
- Utilize the CPS remove ash and effect structural modifications
  - Goal: Make corn stover look like clean stemwood in a feedstock depot
  - Simple washing or mechanical screening to remove soil
  - Dissolution of silica and lignin with alkali followed by lignin recovery
  - Additional structural disruption with dilute acid to remove cell-bound nitrogen and sulfur together with alkali metals & alkaline earth metals
- Advantages over direct hydrothermal fraction
  - Fouling agents removed before reaching conversion facility
  - Less non-convertible material delivered to conversion facility
  - Less severe fractionation conditions required at conversion facility

# INL Chemical Preconversion System (CPS)

- Designed to effect limited structural modifications
  - Structural ash removal
  - Reduced grinding & pelleting energy usage
- Unique in its applicability to
  - large particle sizes
  - low bulk densities
  - high or low pressure operation
  - high or low temperature operation
  - widely varying chemistries

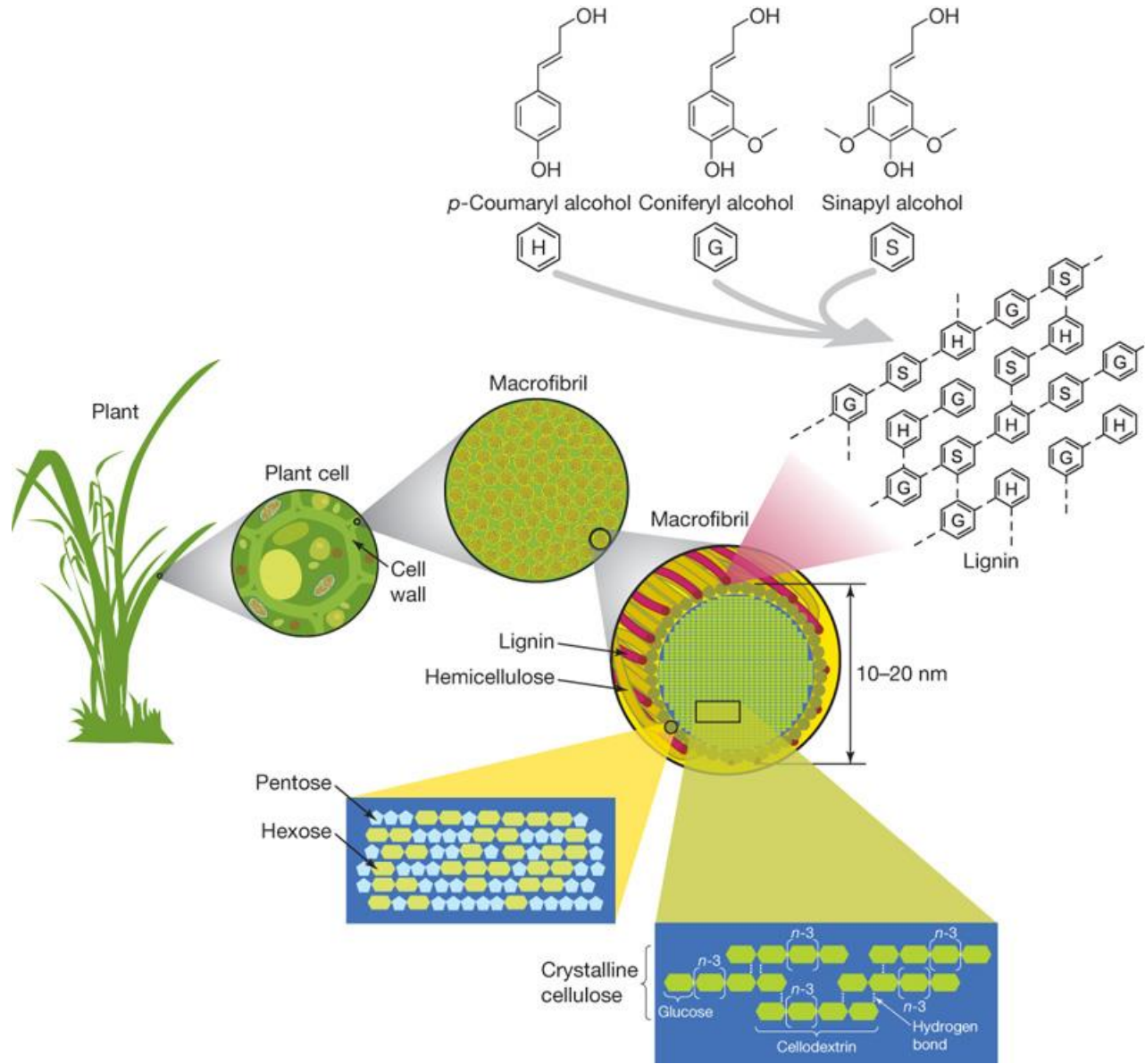


Parameter	Range
Particle size (in)	< 2.0
Temperature range (°C)	40-200
Pressure range (psig)	0-200
pH range	0.5-13.5

# Conversion Technology

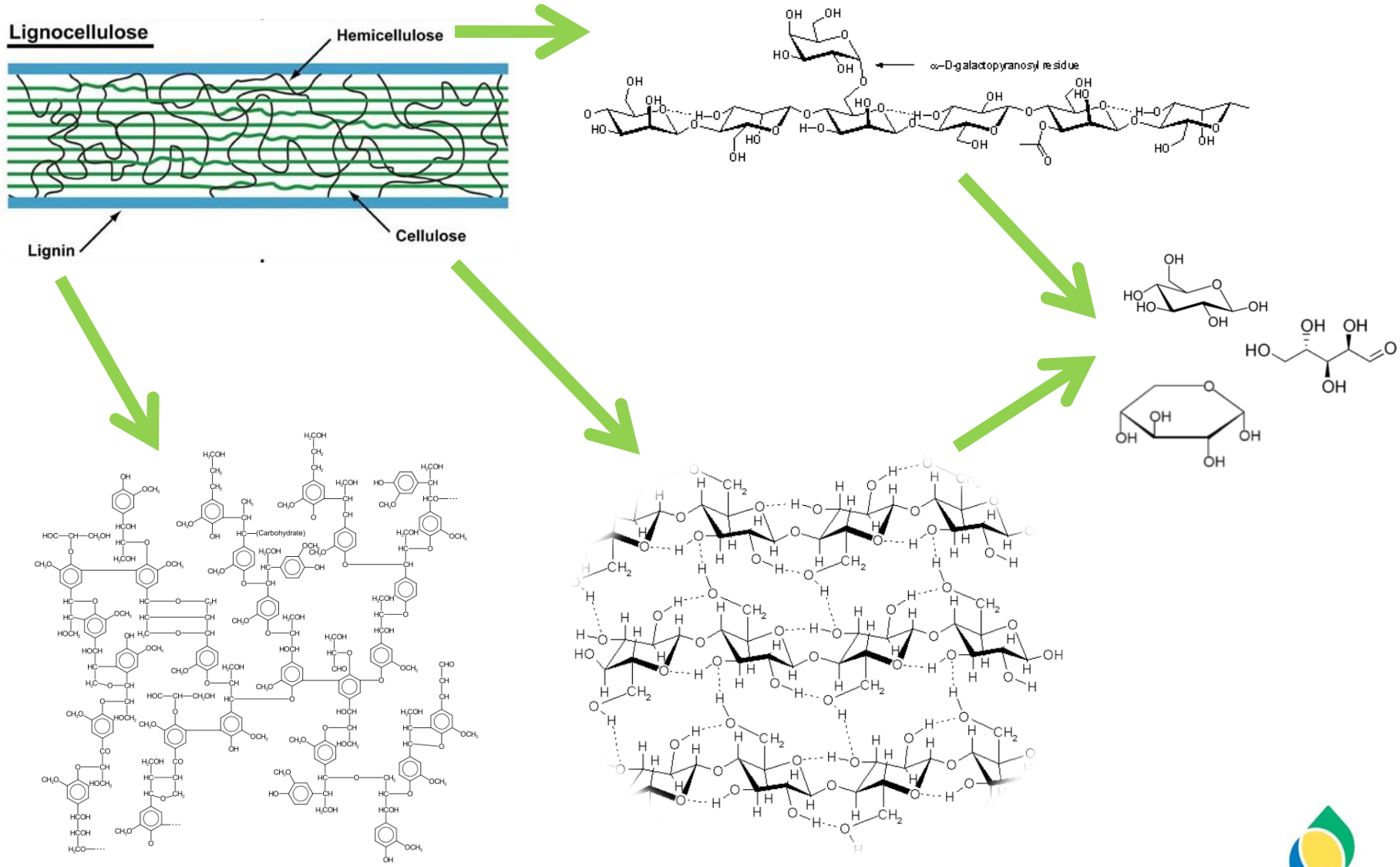


# Lignocellulosic Biomass

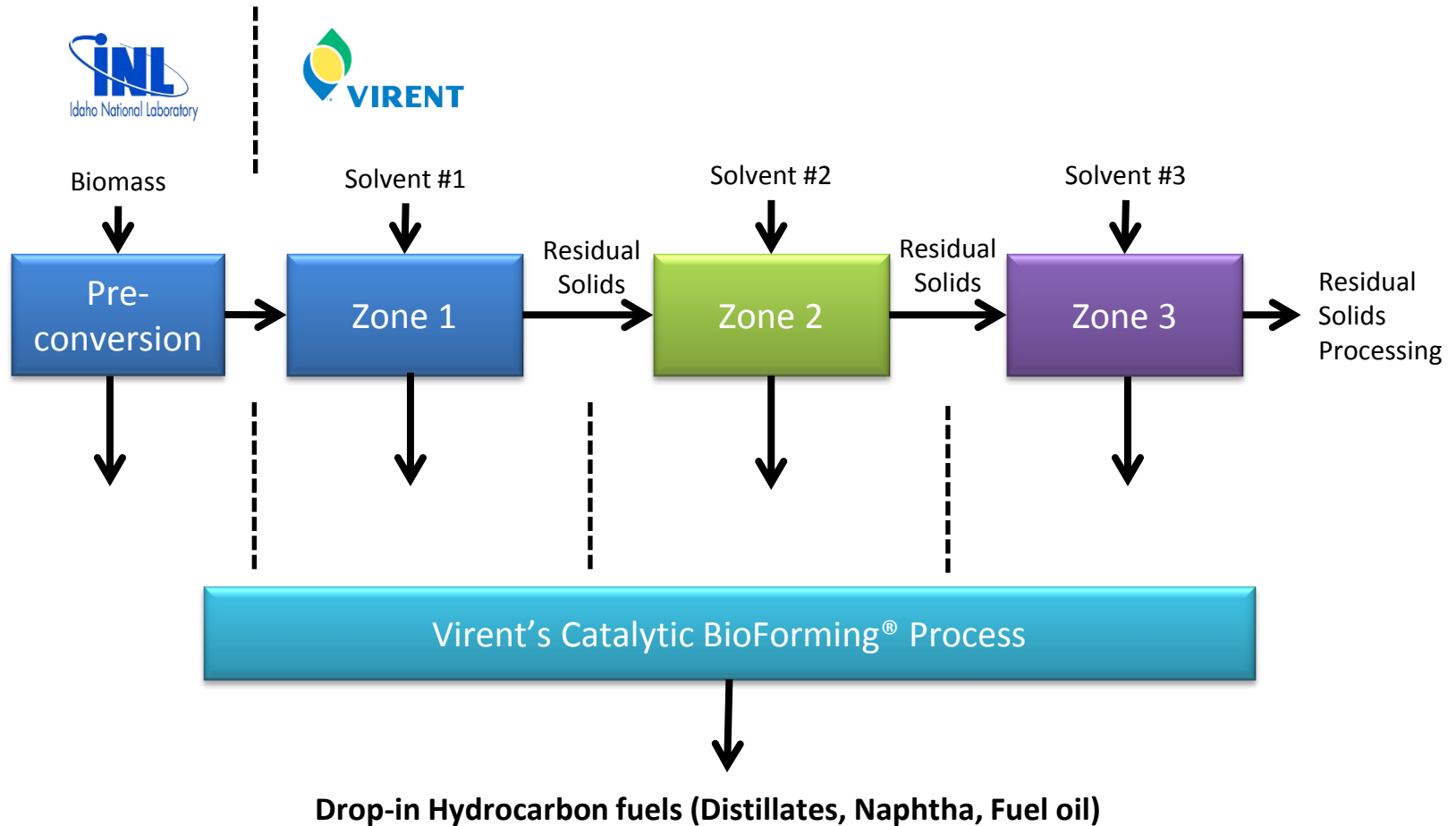




# Depolymerization of Lignocellulosic Biomass



# CHASE Multistage HTL Concept



# CHASE Work Plan

1. Sand bath: small scale, rapid testing
  - Temperature
  - Pressure
  - Solvent
  - Residence Time
2. Small-scale flow-through system
  - Kinetic Modeling
3. Prototype unit
  - 1-5 kg/hr throughput
4. Existing BioForming pilot plant to finished jet fuel



# FAA Award

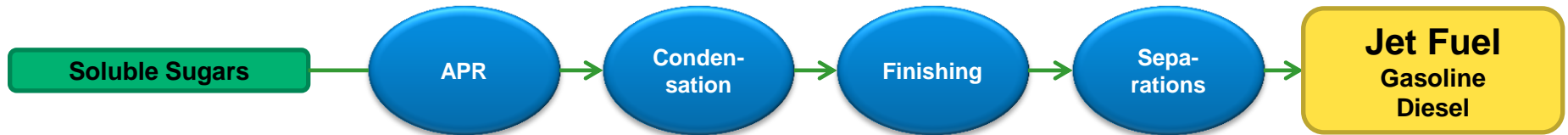


**Objective:** The funding provided by this proposal has supported Virent's efforts to complete specification and fit-for-purpose testing on HDO-SK through at least CAAFI Fuel Readiness Level (FRL) 6.1 (100 gallons).

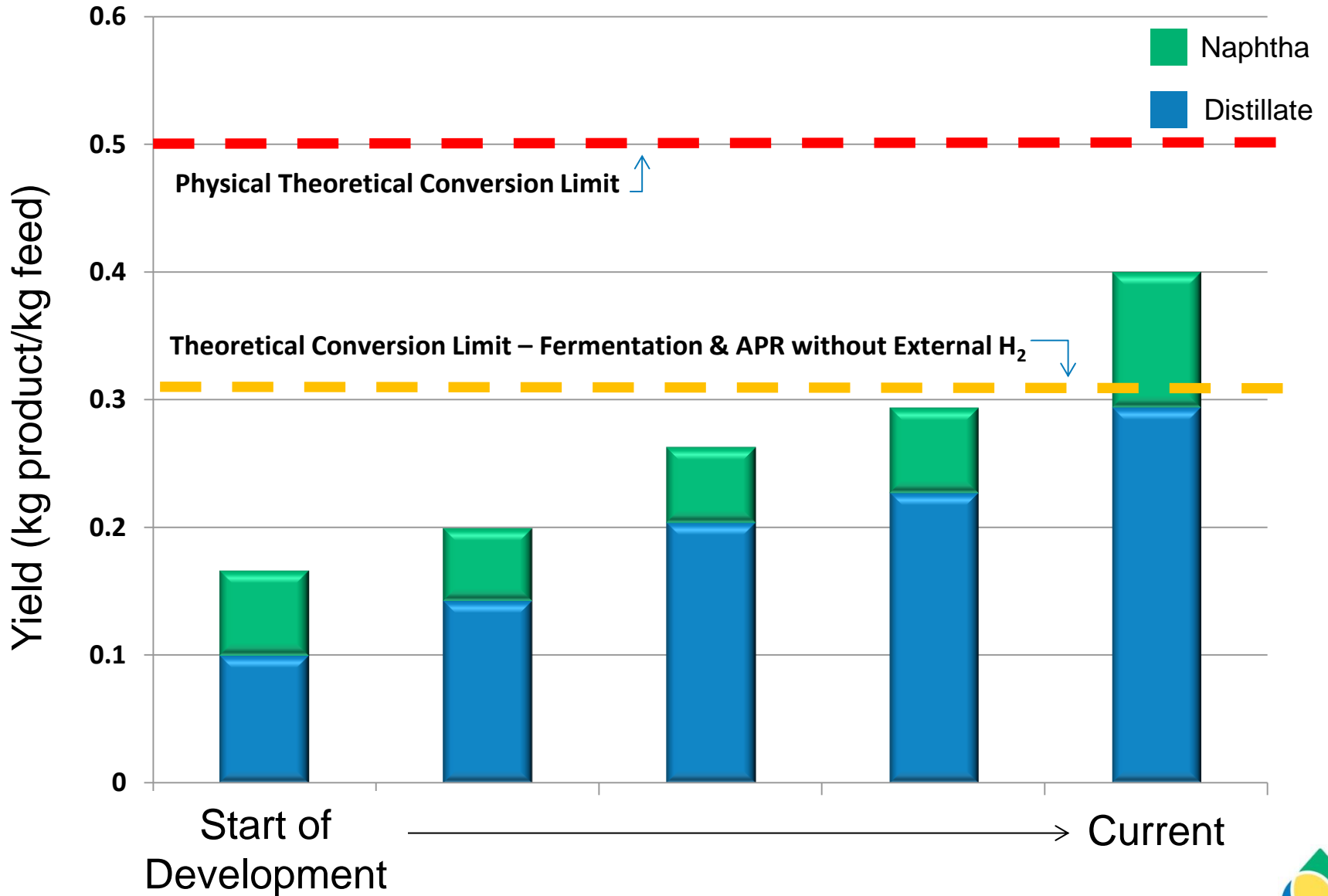
**Funding:** FAA/DOT/Volpe (Contract DTRT57-11-C-10060)

**Duration:** 2 years, Q4 2011- Q3 2013

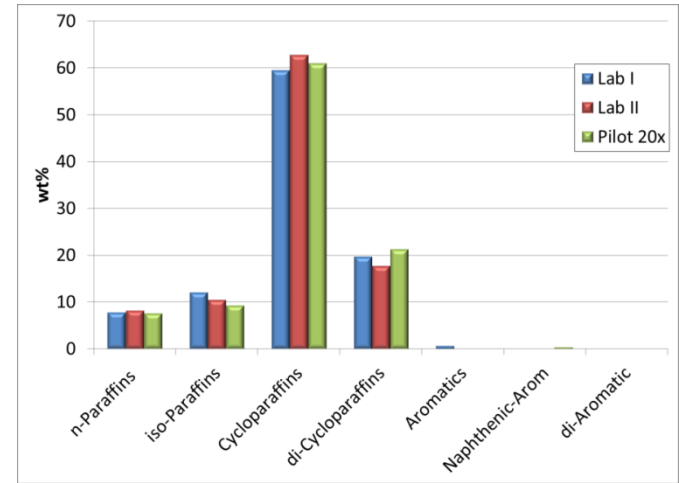
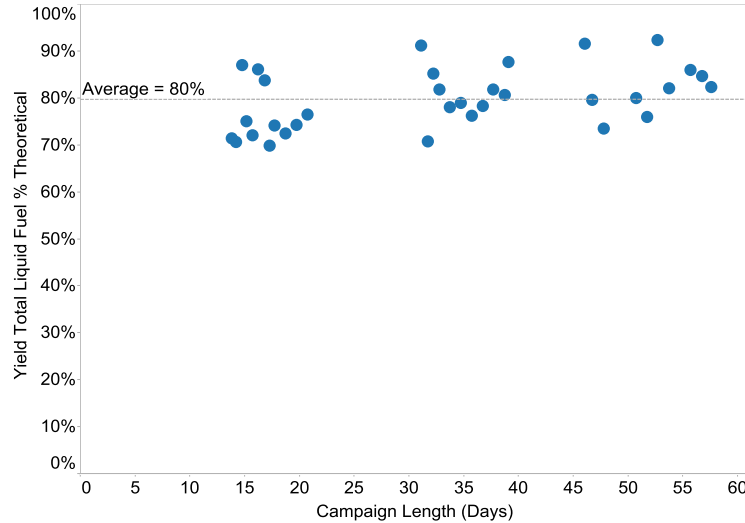
## "Project Thunderbird" (Q4 2011 – Q3 2013)



# Virent Demonstrated Yields



# BioForming® Distillate Platform



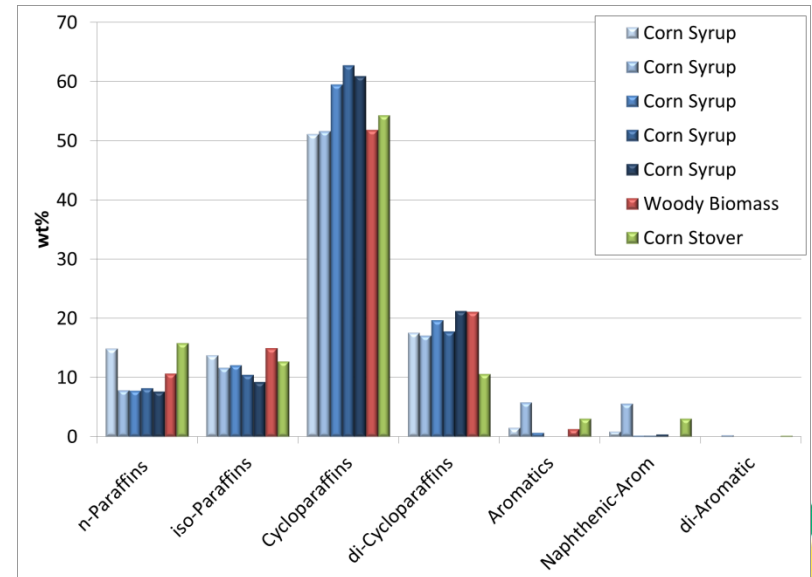
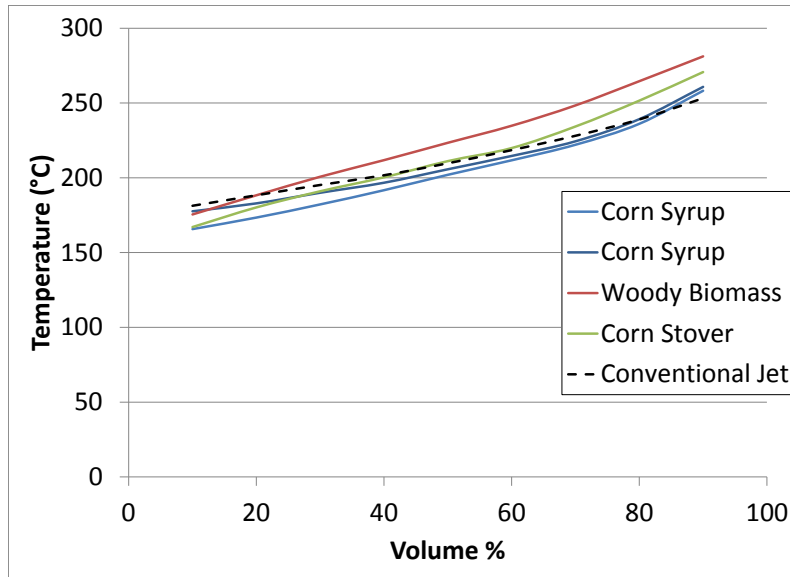
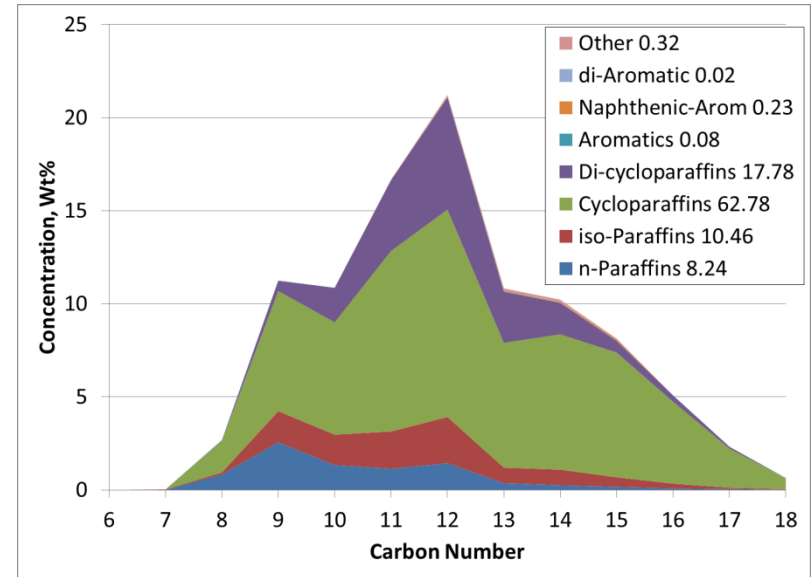
## ■ Mini-Distillate Pilot Plant

- 15 gal/day Liquid Fuel (20x lab)
- 100 gal Jet Fuel produced
- Scalable Yield and Product Quality Proven
- ASTM Certification ongoing



# Jet Composition

- Broad boiling point range
- Cycloparaffins from condensation + hydrotreating chemistry
- No composition differences from biomass derived fuels = feedstock agnostic
- Fuel testing important to gain industry support



# Jet Fuel Quality and Testing





# DEFINITIONS & CAUTIONARY NOTE

Reserves: Our use of the term “reserves” in this presentation means SEC proved oil and gas reserves.

Resources: Our use of the term “resources” in this presentation includes quantities of oil and gas not yet classified as SEC proved oil and gas reserves. Resources are consistent with the Society of Petroleum Engineers 2P and 2C definitions.

Organic: Our use of the term Organic includes SEC proved oil and gas reserves excluding changes resulting from acquisitions, divestments and year-average pricing impact.

Resources plays: our use of the term ‘resources plays’ refers to tight, shale and coal bed methane oil and gas acreage.

The companies in which Royal Dutch Shell plc directly and indirectly owns investments are separate entities. In this presentation “Shell”, “Shell group” and “Royal Dutch Shell” are sometimes used for convenience where references are made to Royal Dutch Shell plc and its subsidiaries in general. Likewise, the words “we”, “us” and “our” are also used to refer to subsidiaries in general or to those who work for them. These expressions are also used where no useful purpose is served by identifying the particular company or companies. “Subsidiaries”, “Shell subsidiaries” and “Shell companies” as used in this presentation refer to companies in which Royal Dutch Shell either directly or indirectly has control, by having either a majority of the voting rights or the right to exercise a controlling influence. The companies in which Shell has significant influence but not control are referred to as “associated companies” or “associates” and companies in which Shell has joint control are referred to as “jointly controlled entities”. In this presentation, associates and jointly controlled entities are also referred to as “equity-accounted investments”. The term “Shell interest” is used for convenience to indicate the direct and/or indirect (for example, through our 23% shareholding in Woodside Petroleum Ltd.) ownership interest held by Shell in a venture, partnership or company, after exclusion of all third-party interest.

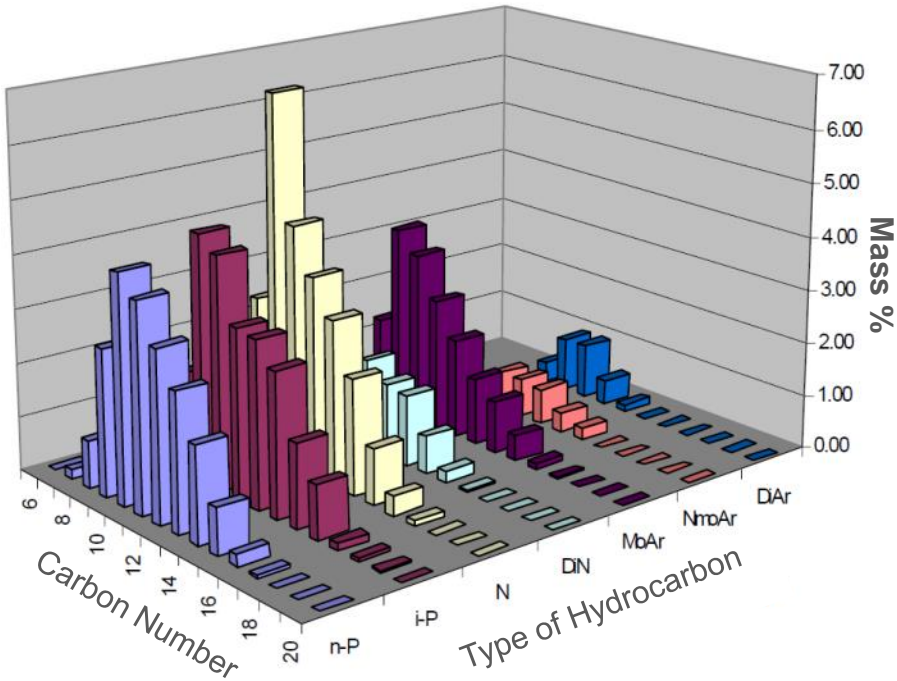
This presentation contains forward-looking statements concerning the financial condition, results of operations and businesses of Royal Dutch Shell. All statements other than statements of historical fact are, or may be deemed to be, forward-looking statements. Forward-looking statements are statements of future expectations that are based on management’s current expectations and assumptions and involve known and unknown risks and uncertainties that could cause actual results, performance or events to differ materially from those expressed or implied in these statements. Forward-looking statements include, among other things, statements concerning the potential exposure of Royal Dutch Shell to market risks and statements expressing management’s expectations, beliefs, estimates, forecasts, projections and assumptions. These forward-looking statements are identified by their use of terms and phrases such as “anticipate”, “believe”, “could”, “estimate”, “expect”, “intend”, “may”, “plan”, “objectives”, “outlook”, “probably”, “project”, “will”, “seek”, “target”, “risks”, “goals”, “should” and similar terms and phrases. There are a number of factors that could affect the future operations of Royal Dutch Shell and could cause those results to differ materially from those expressed in the forward-looking statements included in this presentation, including (without limitation): (a) price fluctuations in crude oil and natural gas; (b) changes in demand for Shell’s products; (c) currency fluctuations; (d) drilling and production results; (e) reserves estimates; (f) loss of market share and industry competition; (g) environmental and physical risks; (h) risks associated with the identification of suitable potential acquisition properties and targets, and successful negotiation and completion of such transactions; (i) the risk of doing business in developing countries and countries subject to international sanctions; (j) legislative, fiscal and regulatory developments including potential litigation and regulatory measures as a result of climate changes; (k) economic and financial market conditions in various countries and regions; (l) political risks, including the risks of expropriation and renegotiation of the terms of contracts with governmental entities, delays or advancements in the approval of projects and delays in the reimbursement for shared costs; and (m) changes in trading conditions. All forward-looking statements contained in this presentation are expressly qualified in their entirety by the cautionary statements contained or referred to in this section. Readers should not place undue reliance on forward-looking statements. Additional factors that may affect future results are contained in Royal Dutch Shell’s 20-F for the year ended 31 December, 2013 (available at [www.shell.com/investor](http://www.shell.com/investor) and [www.sec.gov](http://www.sec.gov) ). These factors also should be considered by the reader. Each forward-looking statement speaks only as of the date of this presentation, 21 March, 2014. Neither Royal Dutch Shell nor any of its subsidiaries undertake any obligation to publicly update or revise any forward-looking statement as a result of new information, future events or other information. In light of these risks, results could differ materially from those stated, implied or inferred from the forward-looking statements contained in this presentation. There can be no assurance that dividend payments will match or exceed those set out in this presentation in the future, or that they will be made at all.

We use certain terms in this presentation, such as discovery potential, that the United States Securities and Exchange Commission (SEC) guidelines strictly prohibit us from including in filings with the SEC. U.S. Investors are urged to consider closely the disclosure in our Form 20-F, File No 1-32575, available on the SEC website [www.sec.gov](http://www.sec.gov).

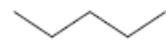
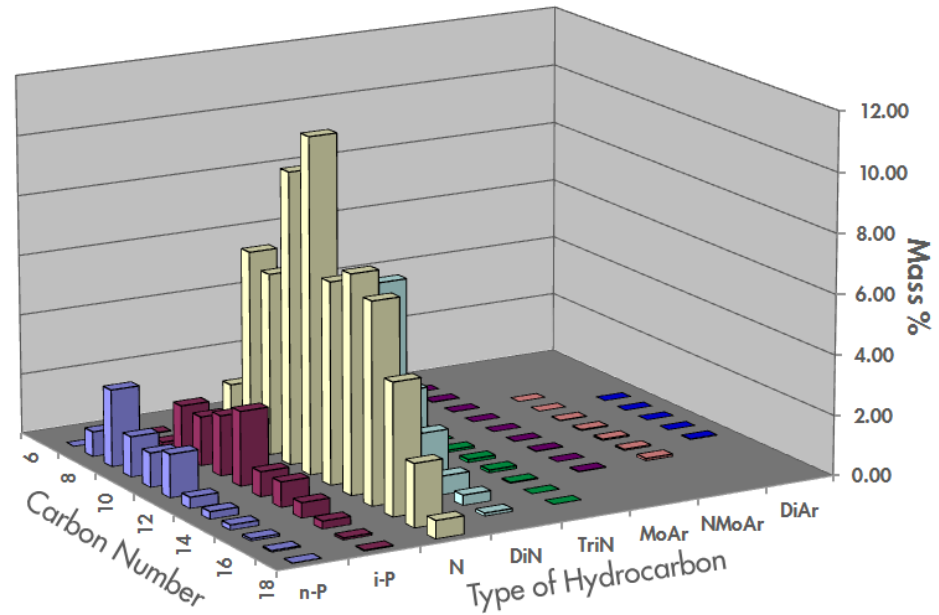
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# What Makes a Good Jet Fuel?

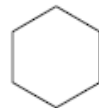
## Typical Jet A-1



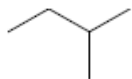
## Virent Synthetic Kerosene



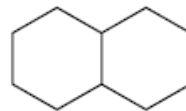
n-paraffin



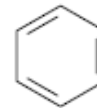
cycloparaffin  
= naphthene  
= cycloalkane



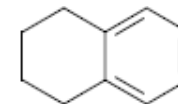
iso-paraffin



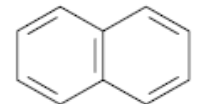
dicycloparaffin  
= di-naphthene  
= di-cycloalkane



monoaromatic

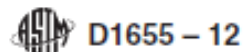


naphthenic mono-aromatic



diaromatic  
= naphthalene

# US Jet Fuel Spec: ~ 25 properties



**TABLE 1 Detailed Requirements of Aviation Turbine Fuels<sup>A</sup>**

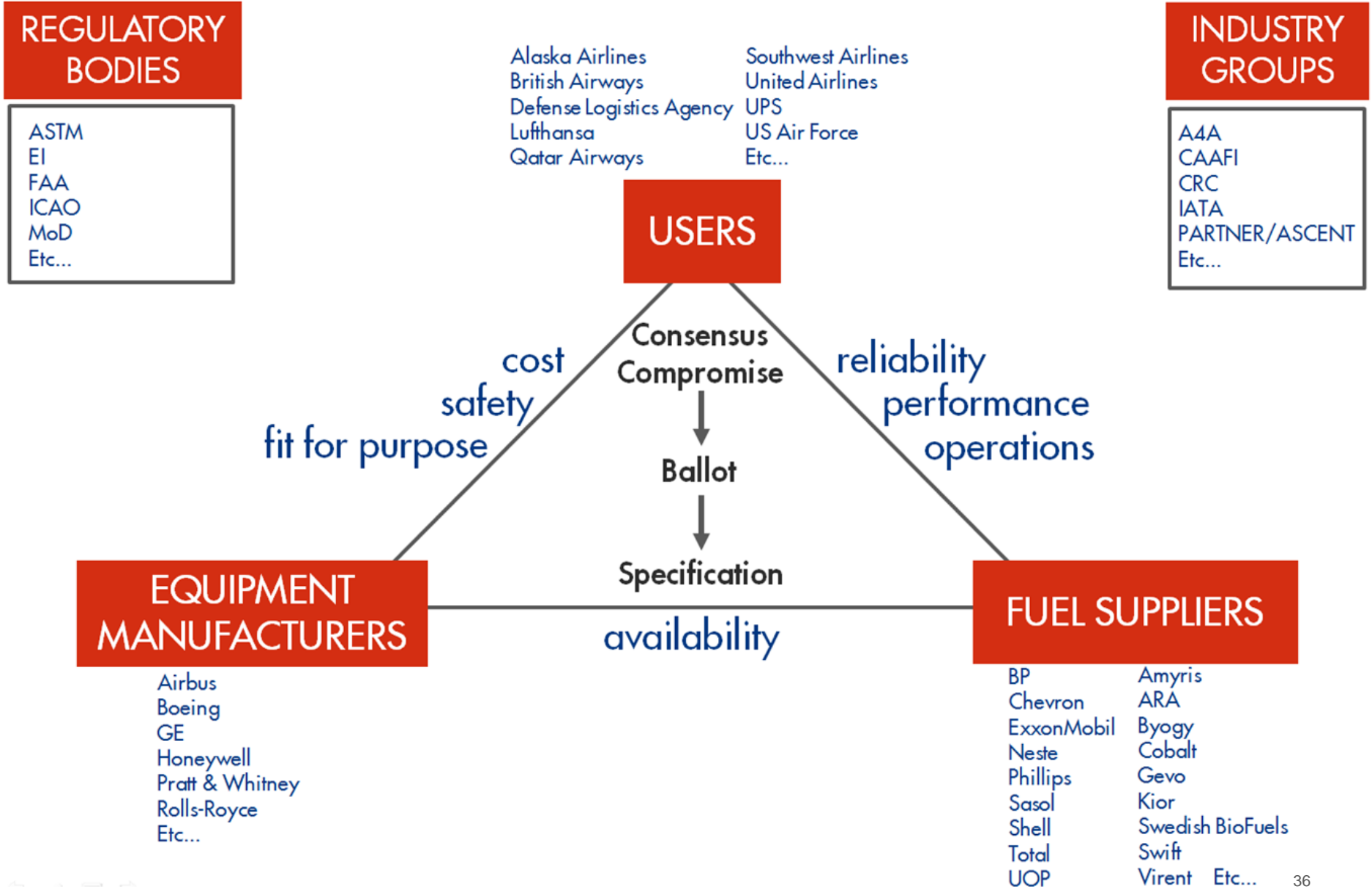
Property		Jet A or Jet A-1	ASTM Test Method <sup>B</sup>
<b>COMPOSITION</b>			
Acidity, total mg KOH/g	max	0.10	D3242
1. Aromatics, vol %	max	25	D1319
2. Aromatics, vol %	max	26.5	D6379
Sulfur, mercaptan, <sup>C</sup> mass %	max	0.003	D3227
Sulfur, total mass %	max	0.30	D1266, D2622, D4294, or D5453
<b>VOLATILITY</b>			
Distillation temperature, °C:			D86, <sup>D</sup> D2667 <sup>E</sup>
10 % recovered, temperature	max	205	
50 % recovered, temperature		report	
90 % recovered, temperature		report	
Final boiling point, temperature	max	300	
Distillation residue, %	max	1.5	
Distillation loss, %	max	1.5	
Flash point, °C	min	38 <sup>F</sup>	D56 or D3828 <sup>G</sup>
Density at 15°C, kg/m <sup>3</sup>		775 to 840	D1298 or D4052
<b>FLUIDITY</b>			
Freezing point, °C	max	-40 Jet A <sup>H</sup> -47 Jet A-1 <sup>H</sup>	D5972, D7153, D7154, or D2386
Viscosity -20°C, mm <sup>2</sup> /s <sup>I</sup>	max	8.0	D445
<b>COMBUSTION</b>			
Net heat of combustion, MJ/kg	min	42.8 <sup>J</sup>	D4529, D3338, or D4809
One of the following requirements shall be met:			
(1) Smoke point, mm, or	min	25	D1322
(2) Smoke point, mm, and	min	18	D1322
Naphthalenes, vol, %	max	3.0	D1840
<b>CORROSION</b>			
Copper strip, 2 h at 100°C	max	No. 1	D130
<b>THERMAL STABILITY</b>			
(2.5 h at control temperature of 260°C min)			
Filter pressure drop, mm Hg	max	25	D3241
Tube deposits less than		3 <sup>K</sup>	
		No Peacock or Abnormal Color Deposits	
<b>CONTAMINANTS</b>			
Existent gum, mg/100 mL	max	7	D381, IP 540
Microseparator, <sup>L</sup> Rating			D3948
Without electrical conductivity additive	min	85	
With electrical conductivity additive	min	70	
<b>ADDITIVES</b>			
Electrical conductivity, pS/m		See 5.2 <sup>M</sup>	D2624

<sup>A</sup> For compliance of test results against the requirements of Table 1, see 6.2.

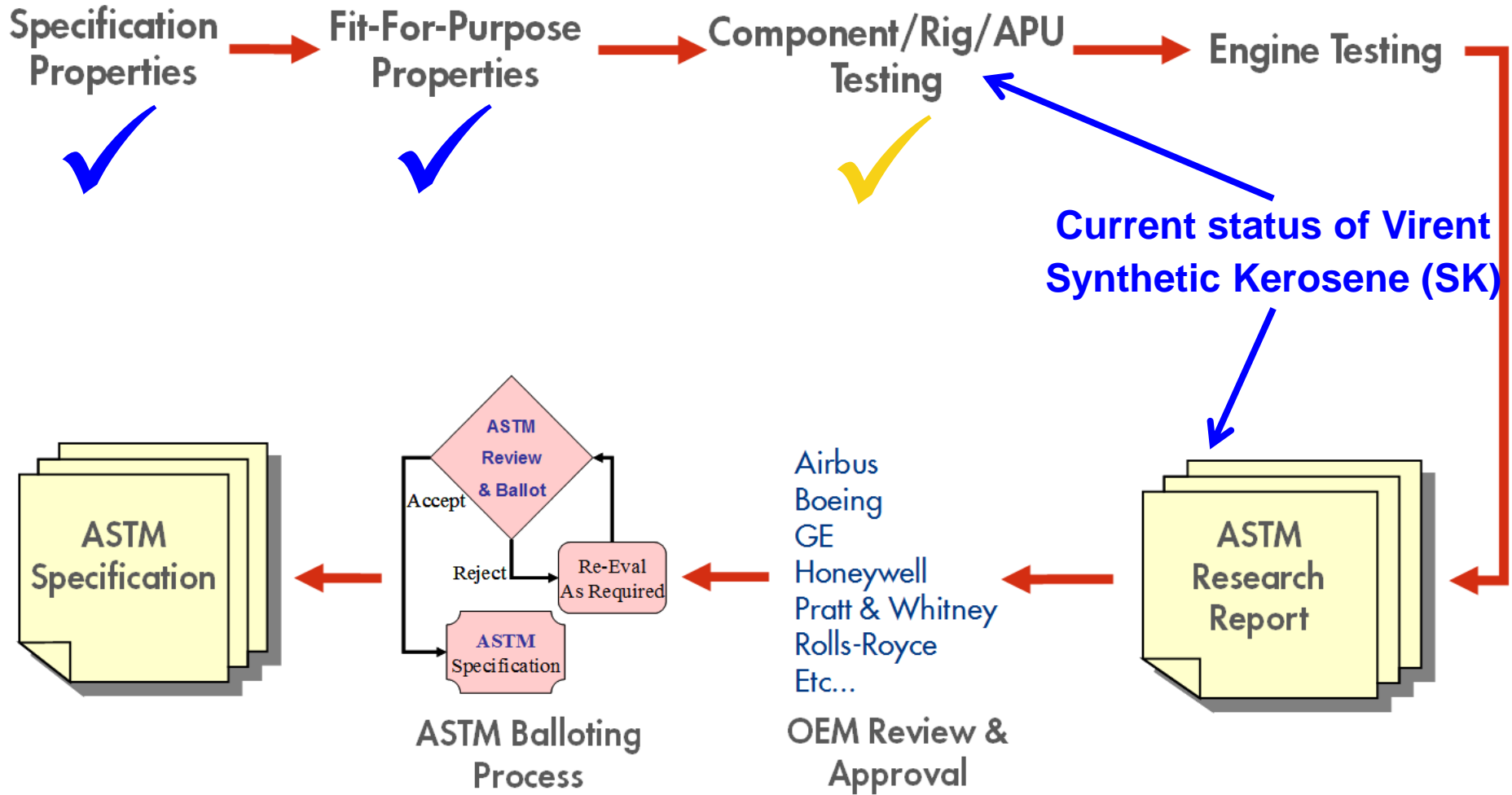
<sup>B</sup> The test methods indicated in this table are referred to in Section 10.

<sup>C</sup> The mercaptan sulfur determination may be waived if the fuel is considered sweet by the doctor test described in Test Method D4959

# How a New Jet Fuel Gets Approved in ASTM



# Industry Jet Fuel Qualification Process (ASTM D4054)



*\*Courtesy Mark Rumizen (FAA)*

# Virent SK: Test Results

	Test Method		ASTM D1655	10-gal SK (Neat) *	Jet A / SK 50/50 Blend	Jet A
COMPOSITION						
Acidity, Total (mg KOH/g) **	D3242	Max.	0.10	0.003	0.005	
Aromatics (vol %)	D1319	Max.	25	0.8	8.3	16
Sulfur, Mercaptan (mass %)	D3227	Max.	0.003		<0.0003	
Sulfur, Total (mass %)	D4294	Max.	0.30	0.00	0.034	0.08
VOLATILITY						
Distillation	D86					
Initial BP (°C)				159	160	
Temp @ 10% Rec. (°C)		Max.	205	178	177	176
Temp @ 50% Rec. (°C)		Max.	report	213	211	210
Temp @ 90% Rec. (°C)		Max.	report	260	267	253
Final BP (°C)		Max.	300	280	279	274
T50-T10 (°C)		Min.	15	35	34	34
T90-T10 (°C)		Min.	40	82	90	77
Residue (vol %)		Max.	1.5	1.2	1.3	
Loss (vol %)		Max.	1.5	0.8	0.1	
Flash Point (°C)	D93	Min.	38	50	47	47
Density, 15°C (kg/m3)	D4052		775 - 840	812	810	806
FLUIDITY						
Freezing Point (°C)	D5972	Max.	-40/-47	<-80	-52.7	-44
Viscosity @ -20°C (cSt)	D445	Max.	8.0	6.1	5.1	4.9
COMBUSTION						
Smoke Point (mm) **	D1322	Min.	18	27.0	26.0	25
THERMAL STABILITY						
JFTOT Breakpoint (°C)	D3241	Min.	260	>=325	335	290

- Advantaged
- As Expected
- Pending
- Not tested
- Fail

NB: Specs apply only to final fuel blends, not neat SK

\*\* DEF STAN 91-91 more constrained:  
 - TAN max 0.015 mg KOH/g  
 - Smoke point max 25mm or 19mm with Naphthalenes max 3.00% v/v

# Virent SK: Fit-For-Purpose Properties

<p><b>CHEMISTRY</b></p> <ul style="list-style-type: none"><li>• Hydrocarbon Chemistry (carbon number, type and distribution)</li><li>• Trace Materials</li></ul>	<p><b>ELECTRICAL PROPERTIES</b></p> <ul style="list-style-type: none"><li>• Dielectric Constant vs. Density</li><li>• Electrical Conductivity and Response to Static Dissipator</li></ul>
<p><b>BULK PHYSICAL AND PERFORMANCE PROPERTIES</b></p> <ul style="list-style-type: none"><li>• Boiling Point Distribution</li><li>• Vapor/Liquid Ratio</li><li>• Thermal Stability Breakpoint</li><li>• Lubricity</li><li>• Response to Lubricity Improver</li><li>• Viscosity vs. Temperature</li><li>• Specific Heat vs. Temperature</li><li>• Density vs. Temperature</li><li>• Surface Tension vs. Temperature</li><li>• Thermal Conductivity vs. Temp.</li><li>• Water Solubility vs. Temperature</li><li>• Solubility of air (oxygen/nitrogen)</li></ul>	<p><b>GROUND HANDLING/SAFETY</b></p> <ul style="list-style-type: none"><li>• Effect on Clay Filtration</li><li>• Filtration (coalescers &amp; monitors)</li><li>• Storage Stability<ul style="list-style-type: none"><li>• Peroxides</li><li>• Potential Gum</li></ul></li><li>• Toxicity</li><li>• Flammability Limits</li><li>• Autoignition Temperature</li><li>• Hot Surface Ignition Temperature</li></ul>
	<p><b>COMPATIBILITY</b></p> <ul style="list-style-type: none"><li>• With other Approved Additives and Fuels</li><li>• With Engine and Airframe Seals, Coatings and Metallics</li></ul>

- Advantaged
- As Expected
- Pending
- Not tested
- Fail

# Virent SK: Status

- Specification and Fit-For-Purpose Testing Complete
- Report Available Soon
- All Properties within Experience
- Rig Testing at Honeywell – in progress
  - Atomizer Cold Spray
  - Combustor Rig
  - Cold & Altitude Starting
- Seeking opportunities to produce additional volumes for certification





# Thank You. Questions?



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Brice Dally, Sr. Process Development Engineer



Kevin Kenney, Director Biomass Feedstock National User Facility  
David Thompson, PhD, Biochemical Engineer, Renewable Resources Distinguished Staff Engineer



Cynthia Ginestra, PhD, Aviation Fuels Research Engineer

