

# R+D Team

April 17, 2013



Michael Lakeman- CAAFI R+D Team Co-chair  
*Director, Biofuel Technology Strategy*  
*Boeing Commercial Airplanes*

# R+D Team mission statement

**To identify, prioritize and communicate critical technology gaps that, if addressed, would potentially lead to cheaper, scalable, and more widely available production of aviation alternative fuels**

# Fuel Readiness Level

FRL	Description	Toll Gate	Fuel Quantity+
1	Basic Principles Observed and Reported	Feedstock /process <i>principles</i> identified.	
2	Technology Concept Formulated	Feedstock / <i>complete</i> process identified.	
3	Proof of Concept	Lab scale fuel sample produced from realistic production feedstock. Energy balance analysis executed for initial environmental assessment. Basic fuel properties validated.	0.13 US gallons (500 ml)
4.1 4.2	Preliminary Technical Evaluation	System performance and integration studies entry criteria/specification properties evaluated (MSDS/D1655/MIL 83133)	10 US gallons (37.8 litres)
5	Process Validation	Sequential scaling from laboratory to pilot plant	80 US gallons (302.8 litres) to 225,000 US gallons (851,718 litres)
6	Full-Scale Technical Evaluation	Fitness, fuel properties, rig testing, and engine testing *	80 US gallons (302.8 litres) to 225,000 US gallons (851,718 litres)
7	Fuel Approval	Fuel class/type listed in international fuel standards**	
8	Commercialization Validated	Business model validated for production airline/military purchase agreements – Facility specific GHG assessment conducted to internationally accepted independent methodology	
9	Production Capability Established	Full scale plant operational++	

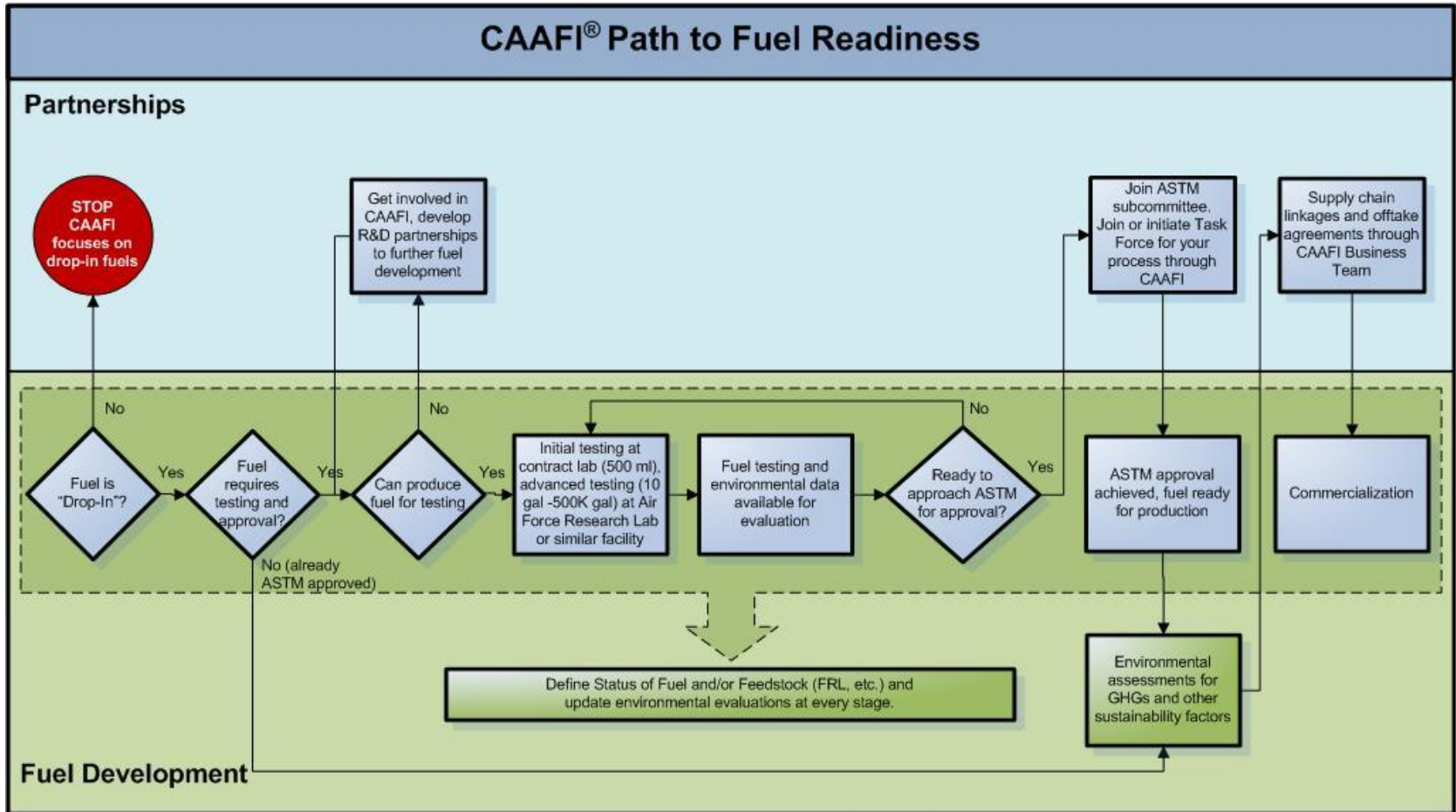
# Feedstock Readiness Level

FEEDSTOCK READINESS LEVEL (FSRL) TOOL										
<p>The Feedstock Readiness Level (FSRL) Tool and companion Commercial Aviation Alternative Fuels Initiative (CAAIFI) Feedstock Readiness Level (FSRL) Tool. The FSRL Tool provides a means of tracking progress of non-feedstocks towards established production in the commercial sector that are listed in commercial scale feedstock production - towards the creation of a complete supply chain. The FSRL Tool is comprised of four components: (1) Production, (2) Market, (3) Policy - Program Support and Regulatory Compliance, and (4) Linkage to Conversion Process. The FSRL Tool components are to parallel with the FSRL tool components, including the readiness of the individual economic process technology that will be utilized including the testing and certification readiness. The approach provides an integrated way to determine the critical requirements of feedstocks and conversion technologies needed in being additional feedstocks into commercial production and use.</p>										
Feedstock Readiness Level (FSRL)			Feedstock Readiness Level (FSRL)				FSRL Components with Tolerances			
FSRL State	Description	Feed Testing and Certification	Tolerance	Activity	Scale	Description	(1) Production	(2) Market	(3) Policy - Program Support and Regulatory Compliance	(4) Linkage to Conversion Process
1	Raw Feedstock		Feedstock and process feed criteria identified	Production in Feedstock to Feedstocks	1	Raw Feedstock	Identify potential feedstock for a specific conversion technology	Identify current feedstock suppliers and market requirements	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock
2	Concept Feedstock		Feedstock and process process identified		2.1	Increases likely range of production technologies and competing feed uses	Identify feedstock market alternatives	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock
					2.2	Identify production system components	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	
					2.3	Identify potential feedstock suppliers for a specific conversion technology	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock		
3	Proof of Concept		Small feed samples available from all feedstock feed programs identified	3.1	Produce feedstock samples for a specific conversion technology	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock		
				3.2	Identify potential feedstock suppliers for a specific conversion technology	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock			
4.1	Preliminary Technical Evaluation	Preliminary specification of feedstock	System performance and integration studies	Feedstock (1) to Feedstocks to Fueling	4.1.1	Review available process technology for feedstock production	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	
					4.1.2	Review available process technology for feedstock production	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	
					4.1.3	Review available process technology for feedstock production	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	
4.2	Preliminary Technical Evaluation	Preliminary specification of feedstock	System performance and integration studies	Feedstock (1) to Feedstocks to Fueling	4.2.1	Review available process technology for feedstock production	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	
					4.2.2	Review available process technology for feedstock production	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	
4.3	Process Validation	Laboratory production demonstrated	Laboratory production demonstrated	Feedstock (1) to Feedstocks to Fueling	4.3.1	Define range of adaptation for feedstock production	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	
					4.3.2	Identify potential feedstock suppliers for a specific conversion technology	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock		
					4.3.3	Identify potential feedstock suppliers for a specific conversion technology	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock		
					4.3.4	Identify potential feedstock suppliers for a specific conversion technology	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock		
4.4	Full Scale Technical Evaluation	Pilot plant production demonstrated	Pilot plant production demonstrated	Feedstock (1) to Feedstocks to Fueling	4.4.1	Review available process technology for feedstock production	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	
					4.4.2	Review available process technology for feedstock production	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	
					4.4.3	Review available process technology for feedstock production	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	
					4.4.4	Review available process technology for feedstock production	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	
5	Commercialization	Full scale plant operational	Full scale plant operational	Feedstock (1) to Feedstocks to Fueling	5.1	Commercial scale production and feedstock delivery to conversion facility for production	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	
					5.2	Commercial scale production and feedstock delivery to conversion facility for production	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	
6	Production Capacity Demonstrated		Full scale plant operational	Feedstock (1) to Feedstocks to Fueling	6	Production Capacity Demonstrated	Identify potential feedstock suppliers	Identify regulatory requirements for a new feedstock?	Identify potential conversion technology to utilize feedstock	

## Readiness components

- Production
- Market
- Policy/Regulatory
- Linkage to conversion

# Path to Fuel Readiness



# Technology gap identification

- **Concept proposed through membership input at 2011 Annual Meeting**
- **Solicited technology gaps/challenges from membership through mid-2012**
- **R+D team chairs “rolled-up” suggestions and drafted white papers**
- **Additional input gathered from gap proposers**
- **Drafts reviewed, revised, prioritized at R+D Team meeting, Dec 2012**
- **White papers in final review with R+D team membership**
- **Distribution Q2, 2012**

# White papers on gap identification

## **Critical enablers requiring immediate development:**

- 1) Flexible economic and engineering**
- 2) Detailed analyses of fuel chemistry effects on fuel properties**

## **R&D with near- and mid-term return on investment:**

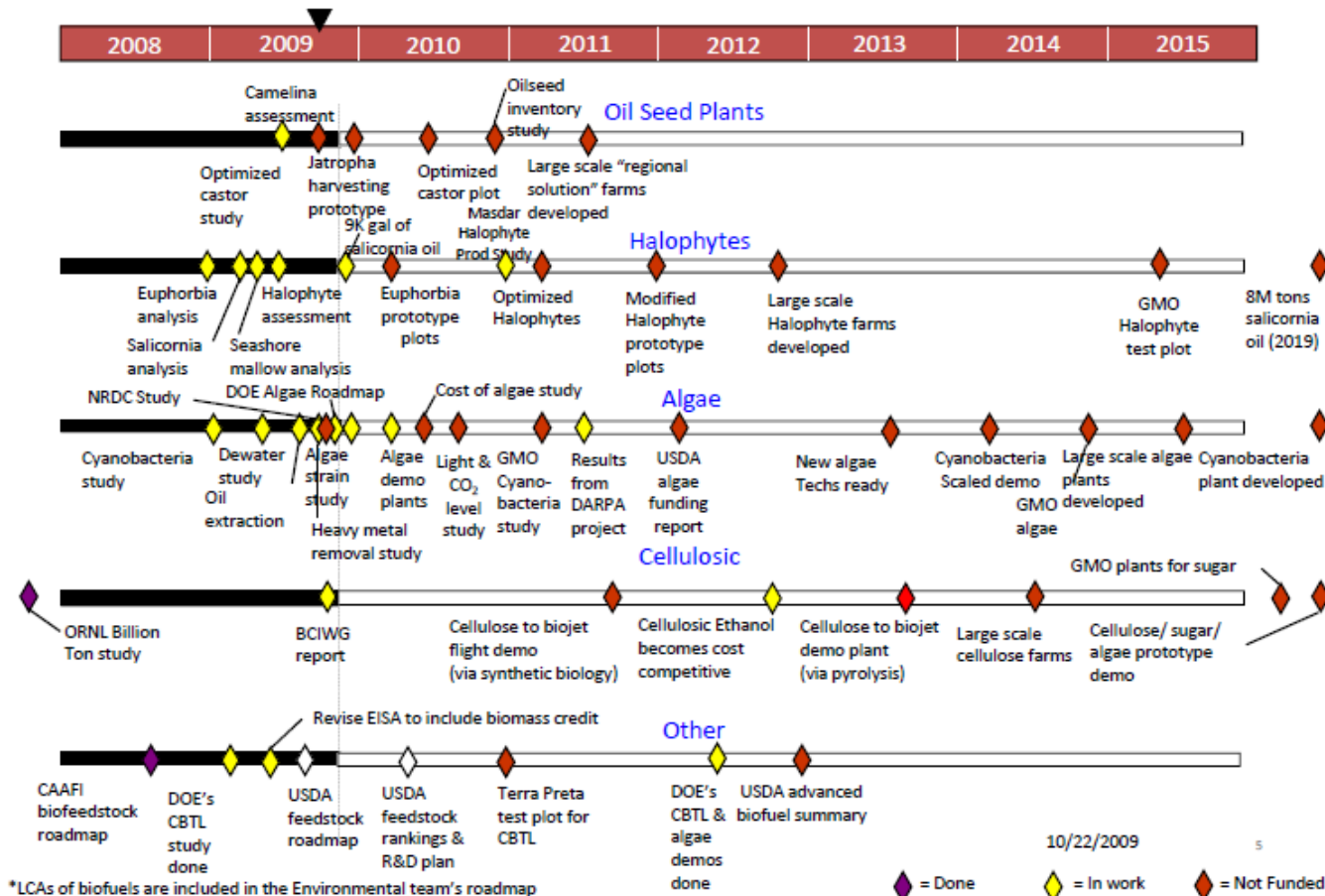
- 3) HEFA Feedstock cost reduction**
- 4) Development of crosscutting**
- 5) Feedstock production systems that incorporate diversity**
- 6) Waste as feedstocks for alternative fuels**

## **Sustained R&D on high benefit, low readiness level processes:**

- 7) Direct collection and conversion of atmospheric CO<sub>2</sub> to fuels**

# Refinement of Roadmap Tools

## Level 3 Research and Development (1 of 6) Feedstock



\*LCAs of biofuels are included in the Environmental team's roadmap



# Thank you

**Michael Lakeman, Ph.D.**  
**michael.b.lakeman@boeing.com**  
**+1 206 766 1580**

**On behalf of**

**Steve Kramer, P+W**  
**Mike Epstein, GE**  
**Kristin Lewis, Volpe Center**

